

UPC 9505 PU Cement “Roll Coat”

Product Description

UPC 9505 is a three component polyurethane concrete floor coating system. It is specially formulated to be applied where harsh environmental conditions exist, especially where thermal cycling is present. It is generally applied between 80-200 SF per kit. Its features provide for the highest industrial and commercial demands. UPC 9505 is excellent primer and bond coat for all properly prepped hard surfaces.

ADVANTAGES:

- Low odor
- -20° to 230° F temperature range
- Handles severe impact conditions
- Seamless flooring system
- Used also as a top coat
- Resistant to thermal shock
- Withstands heavy fork-lift traffic
- Abrasion resistant
- UV Stable
- Highly chemical resistant

Applications

- Beverage Plants
- Bathrooms & Locker rooms
- Food Processing
- Freezers and Cold Storage
- Meat Packing and Poultry
- Fryer Lines
- Chemical and Secondary Containment
- Commercial Kitchens
- Chemical Loading Platforms
- Outdoor Applications

Colors

UPC 9505 is available in the following color packs. Custom color packs can be developed at an additional charge.

- Light Gray
- Dark Gray
- Tile Red
- Beige

Packaging

UPC 9505 is available in one kit size:

	Part A	Part B	Part C (Powdered Filler)	Color Pack
Unit 1 Kit	Pre-measured		1 bag/pail	1 pack

Product Data

Volumetric Ratio:	Pre-Measured Kits
Solids:	100% (+ or - 1%)
Coverage per kit:	200-300 SF
Application temperature:	60-90°F
Thinning:	Not required
Pot life:	10-15 minutes
Working time on floor:	20-30 minutes
Cure time:	6-10 hours (walking)
	16-20 hours (traffic)
Shelf life:	6 months
USDA Food & Beverage:	Meets requirements

Physical Properties

PROPERTY	VALUE	REFERENCE
Compressive Strength	8,200 psi	ASTM C 579
Flexural Strength	2,375 psi	ASTM C 580
Tensile Strength	920 psi	ASTM C 307
Bond to Concrete	350 psi	ASTM C 478
	Concrete fails at this point	
Coefficient of Thermal Expansion	< 12.6 X 10 ⁻⁶ >	C-531
Water Absorption	.10% Max.	ASTM D 570
Linear Shrinkage	.20% Max.	ASTM C 531
Impact Resistance 16 ft. lb. -	No failure	Mil-D-3134F
Anti-Microbial	Passes	G-21
Coefficient of Friction	Passes	ASTM D 2047
Modules of Elasticity	1.8 X 10 ⁵	
Temperature Rating	230° F	

Concrete Preparation

Before coating is applied, concrete must be:

- Dry – No wet areas
- Clean – Contaminants removed
- Profiled – Surface etched
- Sound – All cracks and spalled areas repaired

Mechanical preparation is the preferred method of preparing concrete for coating application. Shot-blasting, diamond grinding, and scarifying are all acceptable methods.

Patching

VOIDS, cracks and imperfections will be seen in finished coating if the concrete is not patched correctly. Patch concrete with UPC Perfect Patch. After the patching material is cured, diamond grind patch. If a non-UPC patching material is used, contact a UPC technical representative for a compatible and approved alternative.

Testing

All surfaces are not the same. It is recommended that a sample area be done before the start of the project. The test should be done on-site, using the proposed method by the assigned applicator to insure proper adhesion and color. A sample area should also be done on any existing coatings to determine if any contaminants exist or if delaminating will occur.

Mixing

The ratio of UPC 9500 is pre-measured and no volumetric mixing is needed. One Color Pack should be used per each Unit 1 Kit. Use a drill and mixing paddle to mix the following. Note: If using a drill mixer, use a low speed (not to exceed 300 rpm) to prevent air entrapment.

1. Pour Pre-Measured A and B containers in 5 Gallon pail.
2. Mix A and B parts for 1 minute.
3. Next Slowly add 1 Part C powder bag under agitation.
4. Mix all 3 parts for 2 minutes.

***For Color: Add Color Pack into last minute of Powder/Final Mix.**

Note: To Ensure proper and consistent mixing, scrape walls of mixing vessels while mixing to achieve uniform mix

Application Instructions

INSTALLATION

1. Apply properly mixed material on the floor, pouring the entire contents of bucket in a long continuous bead.
2. Using a notch squeegee at the desired setting, rake material evenly.
3. Immediately back roll wet material with a loop roller. Back-rolling removes any unevenness left by the rake and breaks surface tension. This generally requires the user to wear spiked shoes, allowing him to walk in the wet resin mix.
4. Remember to keep a wet edge by bringing a continuous supply of newly mixed material to the area being coated.

HAND TROWEL WITH CHIPS INSTALLATION

If going over uneven surface or prepped tile joints, hand trowel install is recommended.

First complete all the above steps of mixing instructions.

1. Apply properly mixed material on the floor, pouring the enough material for about 10-15 ft for installer that will be hand troweling.
2. Using a smooth hand trowel apply material evenly and smooth over the floor. Ensure to smooth out all trowel marks/lines.
3. Remember to keep a wet edge by bringing a continuous supply of newly mixed material to the area being coated.
4. Wait approximately 5-10 min for material to relax and become smooth and level before beginning next step.
5. Next step will require the user to wear spiked shoes, allowing him to walk in the wet resin mix. Begin broadcasting the poly chip blend in the troweled coating. Broadcast by throwing the chips upward, allowing the chips to rain down into coating evenly.
6. Broadcast until refusal.

Clean-up

UPC 9505, while in an un-reacted state, may be cleaned up with water and Degreaser. Isopropyl alcohol or acetone may be needed once the resin begins hardening. Lastly, a strong solvent like xylene may be required if resin is nearly set up.

Vertical Mix

UPC 9500 can be made into a vertical mix by following these steps:

1. Mix 3 quarts of UPC 9505 Part A and 3 quarts Part B per previous mixing instructions, then add 3 quarts Part C.
2. Slowly add 1 gallon of Aerosil 200 into mix.
3. Next, add in 2 gallons of 30-40 mesh silica. Adjust per temperature conditions.

Product Limitations

Ground level concrete slabs emit invisible moisture vapor. UPC 9500 is a breathable product that is capable of up to 12 lbs / 1,000 SF over a 24 hour period. If a non breathable seal coat product is applied over the UPC 9500, a moisture vapor protection product is recommended. Under this circumstance, the allowable moisture emissions for concrete coatings are 3 lbs. / 1,000 SF over a 24-hour period based on a Calcium Chloride test. Also, a Relative Humidity (RH) test can be performed to test for moisture vapor. RH testing results should be below 85% per ASTM F2170. If moisture is above this level, then blistering and de-lamination of coating may occur. A calcium chloride or Relative Humidity test should be performed to determine concrete moisture levels. If moisture levels exceed the 85% for RH test or 3lbs. For Calcium Chloride, then a concrete moisture vapor control system should be used first before applying coating system. Recommended system for cases of moisture above acceptable levels is UPC 5200. UPC 5200 Moisture Lock passes F3010 spec based on E96 testing results. Please contact UPC representative for additional details.

Coating systems are susceptible to cracking if the concrete moves or separates below the coating. Hence, joint and crack treatment should be reviewed prior to coating application. As a general rule, control joints (saw cuts) and random cracks should be saw-cut or chased first then filled with UPC 777 Perfect Patch. Construction/cold joints (two slabs which meet and hence move) should be treated. After the coating has been applied and cured, saw cut through the coating over construction joints and apply an elastomeric caulking.

Warranty

Universal Polymer Coatings products are warranted for one year after date of application. Please refer to the UPC Limited Material warranty for additional clarification.

Safety

Consult UPC 9505 safety data sheet. Avoid UPC 9505 contact with skin. Some individuals may be allergic to urethane and isocyanates. Always wear protective gloves, eye wear and clothing.